



**HSS & Cobalt Straight Flute
Chuckling Reamers (.7283-1.0000)**

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
18.5MM	.7283	2-1/2	9	8	.624	RR60206	—
47/64	.7344	2-1/2	9	8	.624	RR60207	—
19.0MM	.7480	2-1/2	9	8	.624	RR60208	—
O/U	.7490	2-1/2	9	8	.624	RR60209	—
3/4	.7500	2-1/2	9	8	.624	RR60210	RR60591
O/U	.7510	2-1/2	9	8	.624	RR60211	—
49/64	.7656	2-1/2	9	8	.624	RR60212	—
19.5MM	.7677	2-1/2	9	8	.624	RR60213	—
25/32	.7812	2-1/2	9	8	.624	RR60214	RR60592
20.0MM	.7874	2-1/2	9	8	.624	RR60215	—
51/64	.7969	2-1/2	9	8	.624	RR60216	—
20.5MM	.8071	2-1/2	9	8	.624	RR60217	—
O/U	.8115	2-1/2	9	8	.624	RR60218	—
13/16	.8125	2-1/2	9	8	.624	RR60219	RR60593
O/U	.8135	2-1/2	9	8	.624	RR60220	—
21.0MM	.8268	2-1/2	9-1/2	8	.624	RR60221	—
53/64	.8281	2-1/2	9-1/2	8	.624	RR60222	—
27/32	.8438	2-1/2	9-1/2	8	.624	RR60223	RR60594
21.5MM	.8465	2-5/8	10	8	.749	RR60224	—
55/64	.8594	2-5/8	10	8	.749	RR60225	—
22.0MM	.8661	2-5/8	10	8	.749	RR60226	—
O/U	.8740	2-5/8	10	8	.749	RR60227	—
7/8	.8750	2-5/8	10	8	.749	RR60228	RR60595
O/U	.8760	2-5/8	10	8	.749	RR60229	—
22.5MM	.8858	2-5/8	10	8	.749	RR60230	—
57/64	.8906	2-5/8	10	8	.749	RR60231	—
23.0MM	.9055	2-5/8	10	8	.749	RR60232	—
29/32	.9062	2-5/8	10	8	.749	RR60233	RR60596
59/64	.9219	2-5/8	10	8	.749	RR60234	—
23.5MM	.9252	2-5/8	10	8	.749	RR60235	—
O/U	.9365	2-5/8	10	8	.749	RR60236	—
15/16	.9375	2-5/8	10	8	.749	RR60237	RR60597
O/U	.9385	2-5/8	10	8	.749	RR60238	—
24.0MM	.9449	2-5/8	10	8	.749	RR60239	—
61/64	.9531	2-5/8	10	8	.749	RR60240	—
24.5MM	.9646	2-5/8	10	8	.749	RR60241	—
31/32	.9688	2-5/8	10	8	.749	RR60242	RR60598
25.0MM	.9843	2-3/4	10-1/2	8	.874	RR60243	—
63/64	.9844	2-3/4	10-1/2	8	.874	RR60244	—
O/U	.9990	2-3/4	10-1/2	8	.874	RR60245	—
1	1.0000	2-3/4	10-1/2	8	.874	RR60246	RR60599



Through 1/2" ø +.0002, -.0000	Above 1/2" to 5/8" +.0003, -.0000	Above 5/8" to 1 1/2" +.0001, +.0004	Above 1 1/2" to 2" +.0002, +.0006
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